

PRODUCT DATA SHEET

March, 2008

**12" CARBON STEEL
23-BAG FILTER SYSTEM**

GENERAL INFORMATION

Single vessel mounted on a forkliftable skid. Housing is not ASME code stamped. Different filter elements are available depending on job requirements and should be specified by the customer prior to use.

WEIGHTS AND MEASURES

» Capacity*:	2300 – 3500 gpm (@ 1 micron and up)
» Design Press:	150 psig
» Design Temp:	225°F max. (gasket dependent)
» Height:	8'-6" (overall)
» Width:	6'-11"
» Depth:	4'-10"
» Weight:	1125 lbs. (approx.)

*Capacity (flowrate) depends on factors such as liquid viscosity, micron value of the filter media, solids loading etc. Assuming water as a filtrate and factoring in pressure drop only, 3500 gpm is a practical upper limit for a size #2 bag with a 100 micron rating; 2300 gpm with 1-micron rated bags. Clean pressure drop would be 2-3 psi. Lowering the micron rating increases the pressure drop. The minimum pressure drop for this unit at higher micron ratings is 1-2 psi. Filter bags should be changed out at 15-18 psid, or earlier if the process requires it.

SKID DESIGN

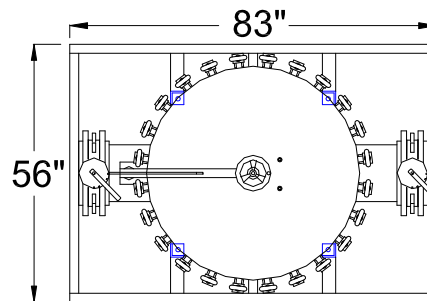
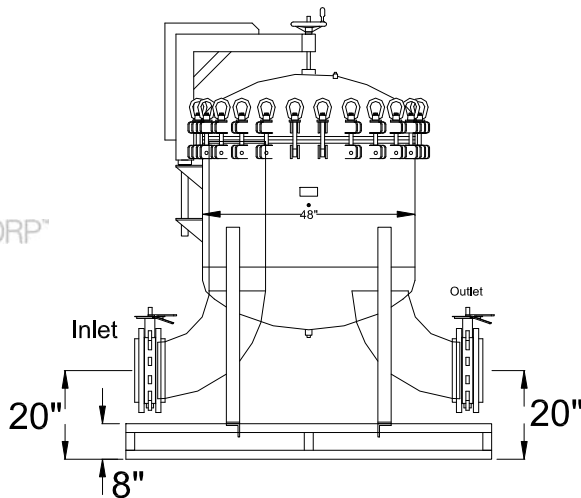
» Skid:	2"x2" and 2"x4" A36 c.s. structural tubing
» Vessel Leg Supports:	3x3x.375 angle, SA-36
» Forklift Pockets:	Through front and rear framing channels (Each pocket is 38" wide)

FILTER DESIGN

» Assembly Number:	Krystil Klear L48483012FAC1523
» Top Head:	(24) closure bolts and nuts with davit lift assembly. 48" O.D., 0.375" thk, SA-516 Gr. 70 carbon steel
» Shell:	48" O.D., 0.375" thick x 28" L. R & T, SA-516 Gr. 70 carbon steel
» Inlet & Outlet:	12" 150# RFSSO flanges, SA-105 c.s.
» Bag Elements:	23 required: size #2, 7-1/16" snap ring & 30" length required; Available fibers range from 1 to 1500 microns.
» Lid Seal:	Buna N O-ring
» In/Out Valves:	12" 150" butterfly with Buna seat
» Internal Hardware:	SA-516 Gr. 70 tube sheet

TESTS / CERTIFICATIONS

» Test Performed:	OEM Hydrotested @ 195 psi. Scheduled QMS inspections after purchase by BakerCorp.
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